



D5417-1 SUPPORT PLATE

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR OR SHEET/PLATE PER QQ-A-225/8 OR AMS-QQ-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 OR QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF. DART SPEC. M6061T6B OR M6061T6S
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER) PAINT PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.03 lbs
 - 8) MASK FACE OF HOLE PRIOR TO PRIME AND PAINT

RELEASED
2017-08-01
EOW 17-607

APPROVED

A	NEW ISSUE		ML	17.05.25
REV.	DESCRIPTION		BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ML			
CHECKED	AJS	DRAWING NO. D5417		REV. A
MFG. APPR.	RQ			SHEET 1 OF 1
APPROVED	WM	TITLE SUPPORT PLATE		SCALE
DE APPR.	CP			NTS
DATE	17.05.25	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		